

IS : 4984  
Wall thickness & Weight Chart of Pipes for Material Grade PE-80

DN	Tolerance	Ovality	PN - 2.5		PN - 4		PN - 6		PN - 8		PN - 10		PN - 12.5		PN - 16			
			Thickness		Weight / Mtr.		Thickness		Weight / Mtr.		Thickness		Weight / Mtr.		Thickness		Weight / Mtr.	
			Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
20	0.3	1.2																
25	0.3	1.2																
32	0.3	1.3																
40	0.4	1.4																
50	0.5	1.4																
63	0.6	1.5																
75	0.7	1.6																
90	0.9	1.8																
110	1.0	2.2																
125	1.2	2.5																
140	1.3	2.8																
160	1.5	3.2																
180	1.7	3.6																
200	1.8	4.0																
225	2.1	4.5																
250	2.3	5.0																
280	2.6	9.8																
315	2.9	11.1																
355	3.2	12.5																
400	3.6	14.0																
450	4.1	15.6																
500	4.5	17.5																
560	5.0	19.6																
630	5.7	22.1																
710	6.4	24.9																
800	7.2	28.0																
900	8.1	31.5																
1000	9.0	35.0																